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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBT400213
Job Sheet 182049



Part No: RBT400213

Job Qty: 4 pcs

Part Name: 407 Trim Tab Bender



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/16/18

Job Tracking No:

Due Date: 11/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400213 Rev F IPP Rev.A 17.09.22 New issue DP Verify DD IPP 17.11.23 Rev B TEO DP Verify DD IPP Rev B 17.11.23 TEO DP Verify DD/IPP Rev C 18.03.08 DWG update Rev. F DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	11/5/18		0.00	4.00	Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	4 pcs	11/5/18		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	4 pcs	11/5/18		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



Container No: S157261



Part: RBT400213

Job No: 182049

Serial No/Batch: S157261

Revision: F

Inspector:

Exp Date:

Instructions:

Date: 02/27/19

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DAS
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DAS
9
3-20

19/02/19

DAS
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9-89

Packaging 3 - 6 - B4B
Packaging 3 - 7 - B4B
Packaging 3 - 8 - B4B
Packaging 3 - 9 - B4B
Packaging 3 - 10 - B4B
Packaging 3 - 11 - B4B
Packaging 3 - 12 - B4B
Packaging 3 - 13 - B4B
Packaging 3 - 14 - B4B
Packaging 3 - 15 - B4B
Packaging 3 - 16 - B4B
Packaging 3 - 17 - B4B
Packaging 3 - 18 - B4B
Packaging 3 - 19 - B4B
Packaging 3 - 20 - B4B
Packaging 3 - 21 - B4B
Packaging 3 - 22 - B4B
Packaging 3 - 23 - B4B
Packaging 3 - 24 - B4B
Packaging 3 - 25 - B4B
Packaging 3 - 26 - B4B
Packaging 3 - 27 - B4B
Packaging 3 - 28 - B4B
Packaging 3 - 29 - B4B
Packaging 3 - 30 - B4B
Packaging 3 - 31 - B4B
Packaging 3 - 32 - B4B
Packaging 3 - 33 - B4B
Packaging 3 - 34 - B4B
Packaging 3 - 35 - B4B
Packaging 3 - 36 - B4B

140 QC 21 - FG 4 pcs 11/5/18 0.00 0.00

QC 21 - FG - 21
QC 21 - FG - 70

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MAR 0 1 2019

Part Op 110 - Small Fab-9 (Small Fab) -Assemble as per DWG. Hand tighten only
Descriptions: 120 - QC5 (QC5- Inspect part completeness to step on W/O)
130 - Packaging3-2 (Identify as per dwg & Stock Location: _____)
140 - QC21 (QC21- Final Inspection - Work Order Release)

MAR 0 1 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT400213-1 136	Tab Bender Body	4 pcs (1 ea)	110-Small Fab - 1	3X 5063620 1X 5103351
RBT400213-7	Top Tab Assembly	4 pcs (1 ea)	110-Small Fab - 1	5142740
RBT400213-9	Pointer	4 pcs (1 ea)	110-Small Fab - 1	5103917
MS20470AD4-7	Rivet, Universal Head	8 Ea (2 ea)	110-Small Fab - 1	5126625
MS35426-14	SS Wing Nut	16 Ea (4 ea)	110-Small Fab - 1	12X 5036545
NAS1149F0432P	Washer	16 Ea (4 ea)	110-Small Fab - 1	5152652

4X 5036210

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	MS20470AD4-7	8	1,370	0
	MS35426-14	16	17	0
	NAS1149F0432P	16	846	0
	RBT400213-1	4	5	0
	RBT400213-7	4	5	0
	RBT400213-9	4	5	0

Part Specifications

Specifications could not be found.



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Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/5/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs		11/5/18	0.00	1.00	Small Fab-9		
120	QC	1 pcs		11/5/18	0.00	0.00	QC5		
130	Packaging	1 pcs		11/5/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea		11/5/18	0.00	0.00			

Part Op 90 - See engineering for hardware sign off. ***Was AN426AD-4-8, IS MS20426AD4-8. Was AN470AD-4-7, IS MS20470AD4-7. WAS AN350-4, IS MS35426-14.***

110 - Assemble as per DWG. Hand tighten only

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT400213-1	Tab Bender Body	1 Ea (1 ea)	90-Start up Operation	
RBT400213-7	Top Tab Assembly	1 Ea (1 ea)	90-Start up Operation	
RBT400213-9	Pointer	1 Ea (1 ea)	90-Start up Operation	
MS20426AD4-8	Rivet	4 Ea (4 ea)	90-Start up Operation	
MS20470AD4-7	Rivet, Universal Head	2 Ea (2 ea)	90-Start up Operation	
MS35426-14	SS Wing Nut	4 Ea (4 ea)	90-Start up Operation	
NAS1149F0432P	Washer	4 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20426AD4-8	4	1,911	0
	MS20470AD4-7	2	1,243	0
	MS35426-14	4	46	0
	NAS1149F0432P	4	1,008	0
	RBT400213-1	1	16	0
	RBT400213-7	1	0	0
	RBT400213-9	1	16	0

Part Specifications

Specifications could not be found.

